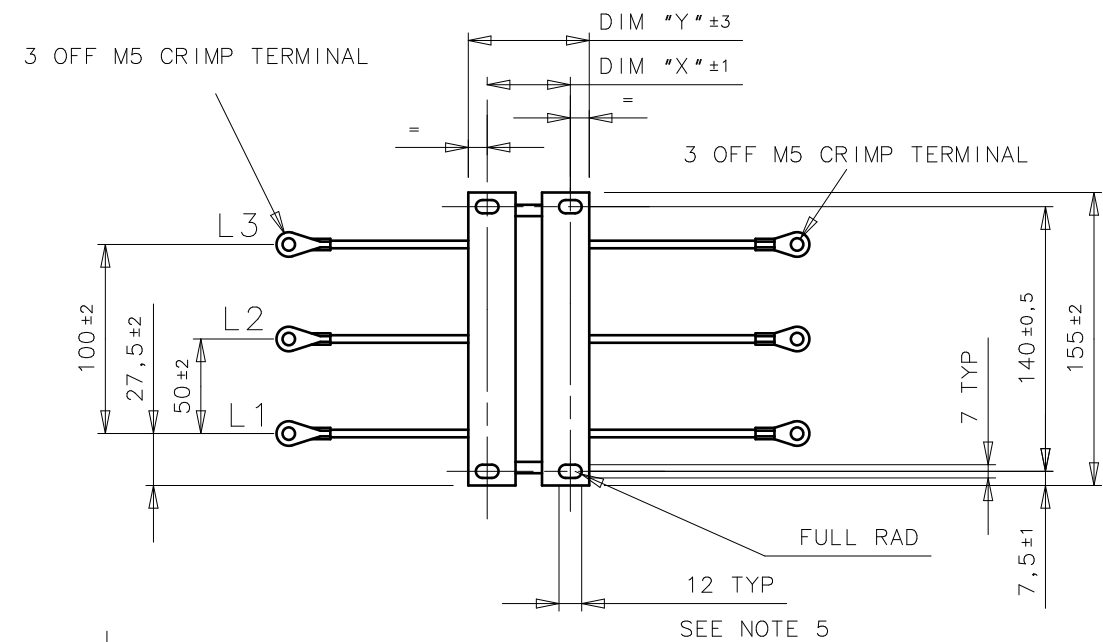
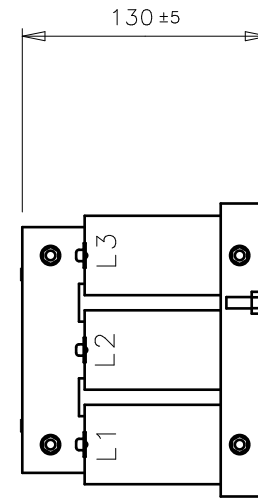
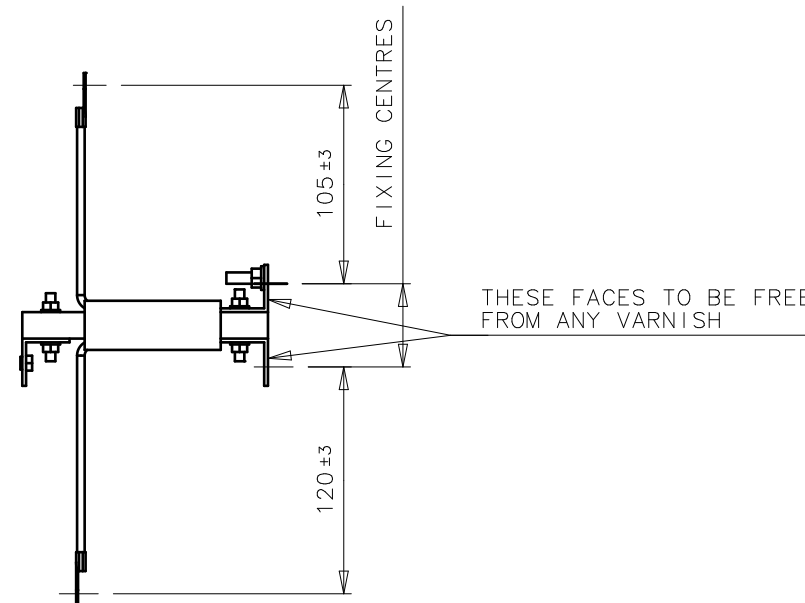



SEE NOTE 7



- NOTE 1. ALL CRIMP TERMINATION FACES, WIRE ENDS AND EARTH POSITION TO BE FREE FROM ANY VARNISH.
2. FINISHED CHOKES MUST MEET WITH EUROTHERM DRIVES SPEC HL055928 WITH THE FOLLOWING MODIFICATIONS.
- a) WINDINGS MUST BE IMPREGNATED (VACUUM).
- b) RATING LABEL MUST INDICATE A.C. CURRENT, D.C. CURRENT OF ASSOCIATED DRIVE IN PARENTHESIS, INDUCTANCE AND EUROTHERM DRIVES PART NUMBER.
3. EARTH STUD TO BE SELF CLINCHING TYPE, STEEL ZINC PLATED AND TO BE SECURELY FITTED. STUD TO BE FITTED WITH 1 STEEL PLAIN WASHER, 1 LOCK WASHER AND 1 NUT, ALL TO BE ZINC PLATED AND CLEAR PASSIVATED FINISH.
4. TERMINALS AND EARTH TO BE LEGIBLY AND CLEARLY MARKED AS INDICATED.
5. ALTERNATIVE SLOT SIZE CAN BE USED WITH EUROTHERM DRIVES ENGINEERING DEPARTMENTS APPROVAL.
6. ALL THREADED HOLES TO BE FREE FROM ANY VARNISH.
7. THE "PUBLISHED FIXING CENTRES" DO NOT AFFECT THE MANUFACTURE OF THE CHOKES, THESE CENTRES ARE FOR EUROTHERM DRIVES PRODUCT INSTRUCTION MANUALS.



DRW	PAW	 EUROTHERM DRIVES	MATERIAL	DO NOT SCALE		BS308/ANSI Y14.5M 82	ELECTRONIC STORAGE DETAILS. I-DEAS PROJECT: std-mec_chk	
ECO	17950		SEE DRAWING	DIMENSIONS IN MM UNLESS OTHERWISE SPECIFIED		BS3939/IEEE Std91 84	I-DEAS/INFOFLO DESCRIPTION chk_ac_3ph_4a5_3uh5	
DATE	10DEC03		FINISH	DRG SIZE ISO A3 ANSI B	TOLERANCES SEE DRAWING	ENGINEERED CHECKED	PAW CC	TITLE CHOKE A.C. 3 PHASE OUTLINE DRAWING
ISS	6		SEE DRAWING	SCALE 1:4		FIRST USED	VARIOUS	DRAWING NUMBER C0055930 TO 39
								SHT 1 OF 1